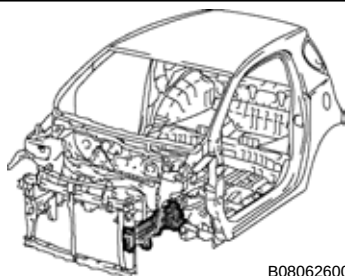


FRONT SIDE MEMBER (ASSY)



B0806260016

With the radiator support and front fender apron removed.

Symbol meaning

REMOVAL

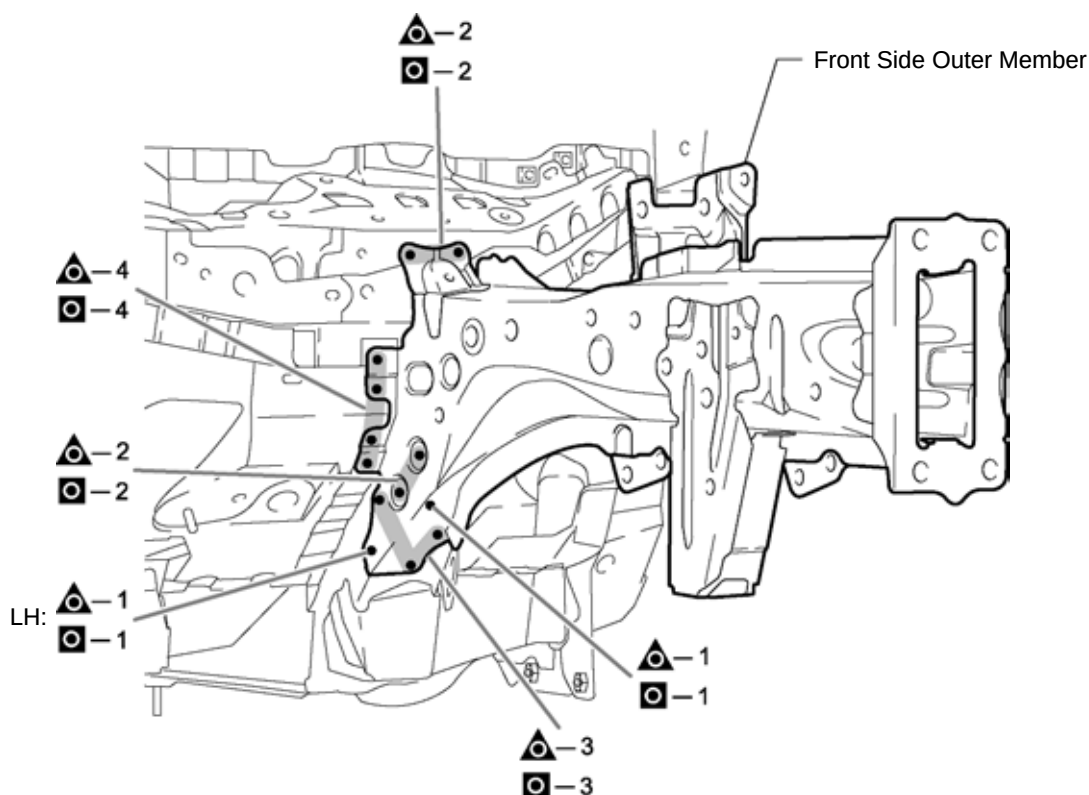
△ : Remove Weld Points

INSTALLATION

◻ : MIG Plug Weld

◻ : Fillet Weld

REMOVAL-INSTALLATION



B0806110045

REMOVAL POINT

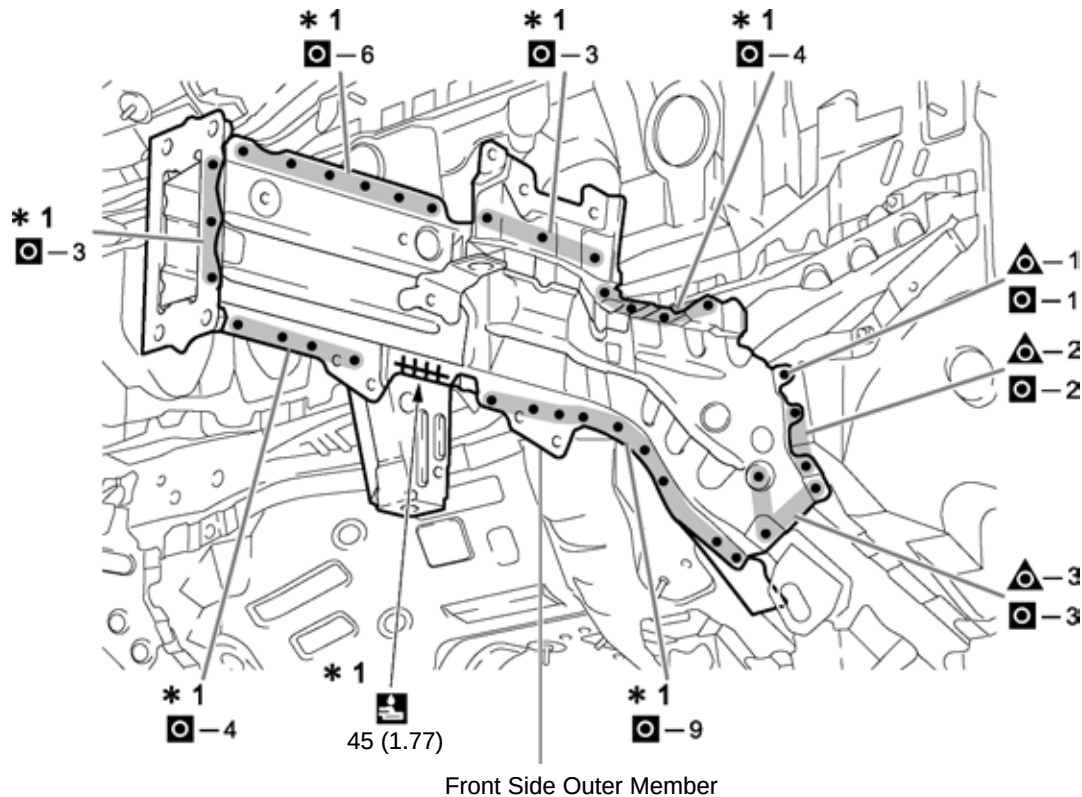
- 1 Remove the front side outer member at the same time.

INSTALLATION POINT

- 1 Temporarily install the new parts and measure each part of the new parts in accordance with the body dimension diagram. (See the body dimension diagram)
- 2 Inspect the fitting of the related parts around the new parts before welding. This affects the appearance of the finish.
- 3 After welding, apply body sealer and undercoating to the corresponding parts. (See the paint-coating)
- 4 After applying the top coat, apply anti-rust agent to the internal panel portion of the closed section structural weld points.

Symbol meaning

REMOVAL	 : Remove Weld Points
INSTALLATION	 : MIG Plug Weld  : Fillet Weld

**CAUTION**

Make sure to attach correctly in accordance with the body dimension diagram as this part affects the front wheel alignment.

mm (in.)

B0806110046

REMOVAL POINT

- 1 Remove the front side outer member at the same time.

INSTALLATION POINT

- 1 Temporarily install the new parts and measure each part of the new parts in accordance with the body dimension diagram. (See the body dimension diagram)
- 2 Inspect the fitting of the related parts around the new parts before welding. This affects the appearance of the finish.
- 3 *1 is only for installation.
- 4 After welding, apply body sealer and undercoating to the corresponding parts. (See the paint-coating)
- 5 After applying the top coat, apply anti-rust agent to the internal panel portion of the closed section structural weld points.